Amphenol
Fiber Optic Interconnects

CF38999 with MIL-PRF-29504 Size 16 Fiber Optic Termini

CF38999 with Size 20 Fiber Optic Termini

MT38999 with MT Fiber Optic Termini

ARINC 801 Fiber Optic Connector and Termini

Hybrid with Fiber Optic Termini and High Speed Contacts

TABLE OF CONTENTS

Fiber Optic Interconnects Markets:

- Military & Commercial Aviation
- Military Vehicles
- Radar, Missiles & Battlefield Equipment
- Medical & Test Equipment
- C4ISR

Amphenol Aerospace

Fiber Optics in MIL-DTL-38999 Series III Connectors

Amphenol Aerospace offers a wide range of fiber optic interconnect solutions for use in the harsh environments found in military and aerospace applications. Amphenol Aerospace has established the rugged and reliable MIL-DTL-38999 as a common connector shell platform that houses a wide variety of fiber optic termini including MIL-PRF-29504 commercial equivalent*, HDF20, ARINC 801 and MT ferrules.

*MIL-PRF-29504 supersedes MIL-T-29504. (MIL-T-29504 is still available; consult Amphenol Aerospace for more information.)

MIL-DTL-38999 Series III Tri-Start connectors are available in various insert arrangements, materials and finishes to meet any type of environmental requirement. Our MIL-PRF-29504 style and HD20 termini can be combined with most of our copper contacts to create a large assortment of hybrid fiber/copper connector combinations.

Connector	Termination	Features
	MIL-PRF-29504	CF38999 pin and socket termini that feature high precision, pre-radiused ceramic ferrules to help improve insertion loss performance and reduce polishing time. Products are available in both single mode and multi-mode versions. The socket has a plastic protective shroud over the ceramic alignment sleeve that incorporates a built-in anti-rotation feature. HD20 - Pin and socket termini that have the same benefits of the MIL-PRF-29504 termini, but in a smaller size 20 contact that allows for increased density in D38999 connector shells.
	JSF	Tight tolerance, nickel-plated composite plugs and receptacles approved for use in F35/JSF applications.
	ARINC 801 termini	Genderless fiber optic termini that use a precision 1.25 mm ceramic ferrule. Precision inserts with guide pins and keyed termini enhance multi-mode and single mode performance. ARINC 801 termini facilitate an angled polish for improved return loss.
	MT ferrules	Industry-standard, very high density plastic ferrules available in either 12-fiber or 24-fiber versions, in multi-mode PC, single mode PC, and single mode APC configurations.

Amphenol Aerospace also supplies a wide range of rectangular interconnect products containing MIL-PRF-29504 style, HD20 and MT Fiber Optic termini. Our rectangular interconnect products include a variety of applications including LRM surface mount and rack & panel styles - all available in hybrid fiber/copper configurations

How to Order, Size 16, Pin and Socket

Ordering Information for Fiber Optic Pins

Amphenol Part Number	Fiber Size† Core/Cladding	A Dia. Ref. (Microns)	Ferrule Hole Tolerance	Reference Only M29504/4-XXXX
CF-198142-125	9/125	125	+1,–0	M201504/4-4300*
CF-198142-25A	9/125	125.5	+1,–0	M29504/4-4208*
CF-198142-126	9/125	126	+1,–0	M29504/4-4209*
CF-198036-010	50/125 & 62.5/125	127	+2,–0	Superseded by MIL-PRF
CF-198142-010	50/125 & 62.5/125	127	+2,–0	M29504/4-4040*
CF-198036-017	100/140	145	+3,–0	Superseded by MIL-PRF
CF-198142-017	100/140	145	+3,–0	M29504/4-4044*
CF-198036-29A	100/140/172 (Polyimide)	173	+1,–0	Superseded by MIL-PRF
CF-198142-29A	100/140/172 (Polyimide)	173	+1,–0	M29504/4-4293*
CF-198036-053	200/230	236	+4,–0	Superseded by MIL-PRF
CF-198142-053	200/230	236	+4,–0	M29504/4-4214*

Ordering Information for Fiber Optic Sockets

Amphenol Part Number	Fiber Size† Core/Cladding	A Dia. Ref. (Microns)	Ferrule Hole Tolerance	Alignment Sleeve**	Reference Only M29504/5-XXXX
CF-198143-125	9/125	125	+1,–0	C	M29504/5-4309*
CF-198143-25A	9/125	125.5	+1,–0	C	M29504/4-4237*
CF-198143-126	9/125	126	+1,–0	C	M29504/5-4238*
CF-198035-010	50/125 & 62.5/125	127	+2,–0	M	Superseded by MIL-PRF
CF-198143-010	50/125 & 62.5/125	127	+2,–0	C	M29504/5-4046*
CF-198035-017	100/140	145	+3,–0	M	Superseded by MIL-PRF
CF-198143-017	100/140	145	+3,–0	C	M29504/5-4050*
CF-198035-29A	100/140/172 (Polyimide)	173	+1,–0	M	Superseded by MIL-PRF
CF-198143-29A	100/140/172 (Polyimide)	173	+1,–0	C	M29504/5-4296*
CF-198035-053	200/230	236	+4,–0	M	Superseded by MIL-PRF
CF-198143-053	200/230	236	+4,–0	C	M29504/5-4243*

* Consult Amphenol Aerospace for qualification status.

† Additional fiber optic termini sizes available upon request; consult Amphenol Aerospace for availability.

** C = Ceramic
M = Metal

Multi-mode Size 16 Fiber Optic Termini
Designed for use in the size 16 contact cavities of Multi-channel MIL-DTL-38999 Series III Connectors and CF38999 Fiber Optic Connectors

Single Mode Size 16 Fiber Optic Termini
Designed for use in the size 16 contact cavities of Amphenol CF38999 Fiber Optic Connectors

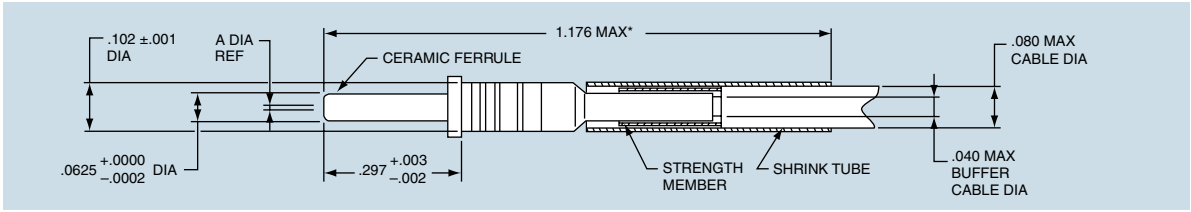
Amphenol® Multi-mode, Size 16 Termini Features:

- Designed for use in size 16 cavities of MIL-DTL-38999 Series III and Amphenol CF38999 connectors
- Precision ceramic ferrules which precisely position the fiber within the termini.
- Available with metal or ceramic alignment sleeves
- Stainless steel termini bodies and springs.
- Allows for multiple fiber accommodations

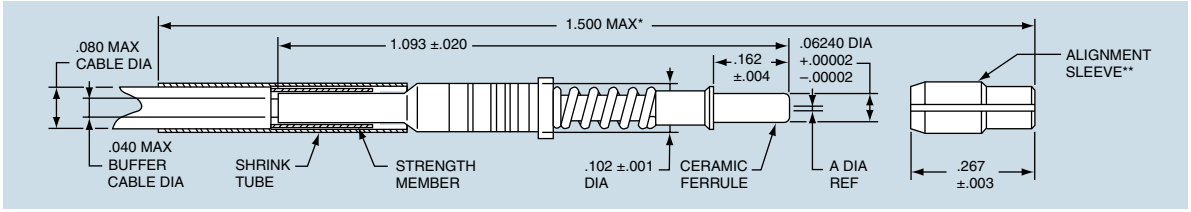
Amphenol® Single mode, Size 16 Termini Features:

- Precision ceramic alignment sleeves ensure accurate fiber to fiber alignment.
- Socket has threaded protective shroud with anti-rotation key, manufactured from rugged PEEK™
- Designed with similar high performance components as the size 16 multi-mode termini
- Maintains fiber optic/electrical hybrid capabilities

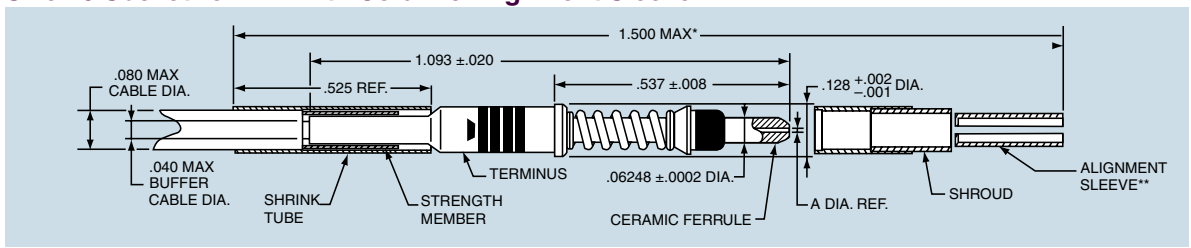
Size 16 Pin Termini



Size 16 Socket Termini with Metal Alignment Sleeve



Size 16 Socket Termini with Ceramic Alignment Sleeve

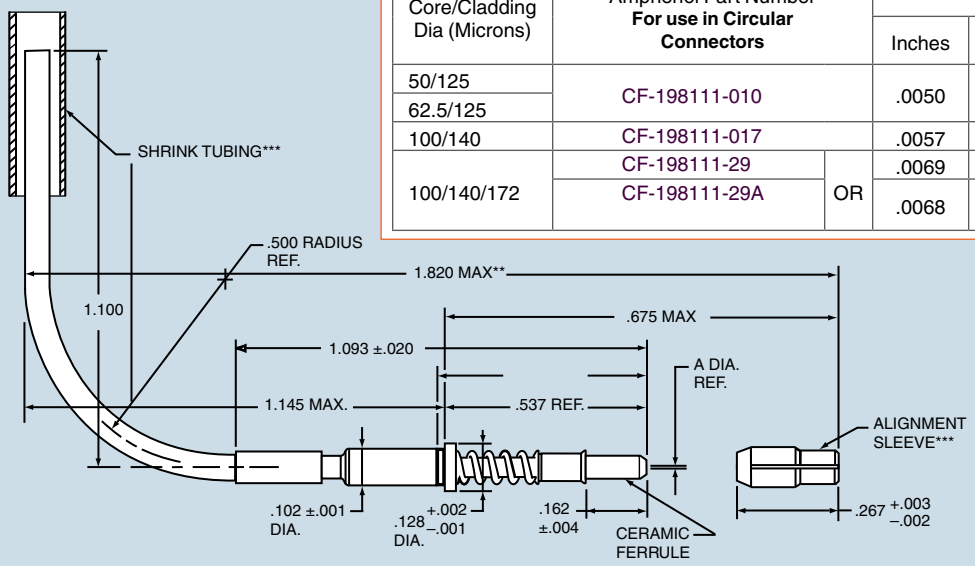


* Indicated dimension when fully assembled.
** Alignment sleeve shipped unassembled.
All dimensions for reference only.

90° Multi-Mode Termini
Size 16, Pin and Socket

Amphenol provides 90°, size 16 fiber optic termini that can be used with multi-channel circular connectors. Consult Amphenol for the 90°, size 16 termini for use in LRM rectangular connectors. (Please consult Amphenol for availability of 90° size 20 termini).

90° Socket Termini (Size 16)



Ordering Information for 90° Multi-mode Socket Termini

Fiber Size† Core/Cladding Dia (Microns)	Socket, Size 16 Amphenol Part Number **For use in Circular Connectors**		A Dia Ref	
			Inches	Microns
50/125	CF-198111-010		.0050	127
62.5/125				
100/140	CF-198111-017		.0057	145
100/140/172	CF-198111-29	OR	.0069	175
	CF-198111-29A		.0068	173

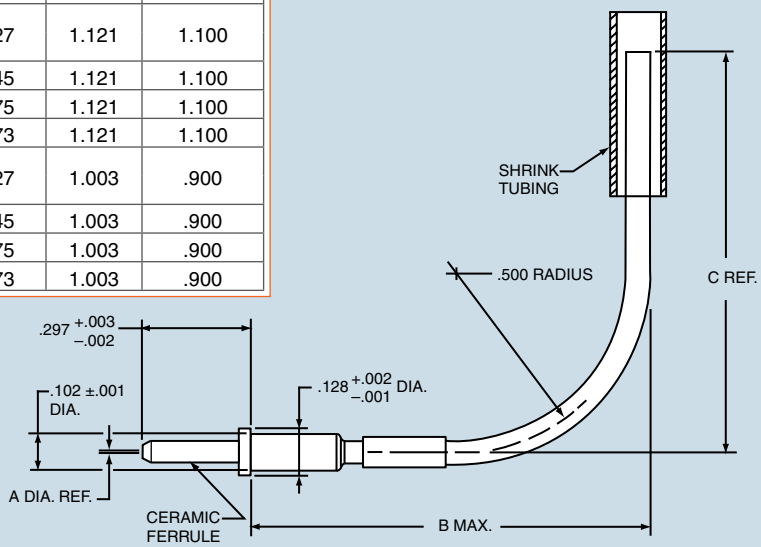
† Additional sizes available upon request: consult Amphenol Aerospace for availability.
* Consult Amphenol Aerospace for ordering information.
** Indicate dimension when fully assembled.
*** Shrink tubing and alignment sleeve are shipped unassembled.
For 90°, size 16 fiber optic termini for use in LRM rectangular connectors consult Amphenol Aerospace.
All dimensions for reference only.

90° Pin Termini (Size 16)

Ordering Information for 90° Multi-mode Pin Termini

Fiber Size† Core/Cladding Dia (Microns)	Pin, Size 16 Amphenol Part Number **For use in Circular Connectors**		A Dia Ref		B Max (Inches)	C Ref (Inches)
			Inches	Microns		
50/125	CF-198110-010		.0050	127	1.121	1.100
62.5/125						
100/140	CF-198110-017		.0057	145	1.121	1.100
100/140/172	CF-198110-029	OR	.0069	175	1.121	1.100
	CF-198110-29A		.0068	173	1.121	1.100
50/125	CF-198112-010		.0050	127	1.003	.900
62.5/125						
100/140	CF-198112-017		.0057	145	1.003	.900
100/140/172	CF-198112-029	OR	.0069	175	1.003	.900
	CF-198112-29A		.0068	173	1.003	.900

† Additional sizes available upon request: consult Amphenol Aerospace for availability.
* Consult Amphenol Aerospace for ordering information.
For 90°, size 16 fiber optic termini for use in LRM rectangular connectors consult Amphenol Aerospace.
All dimensions for reference only.



Multi-Mode Termini, HD20

Size 20, Pin and Socket Features/How to Order

Multi-mode HDF20 Fiber Optic Termini

Designed for use in the size 20 contact cavities of Multi-channel MIL-DTL-38999 Series III Connectors and Amphenol CF38999 Fiber Optic Connectors

Ordering Information for Multi-mode Termini (Size 20) for MIL-DTL-38999 Connectors

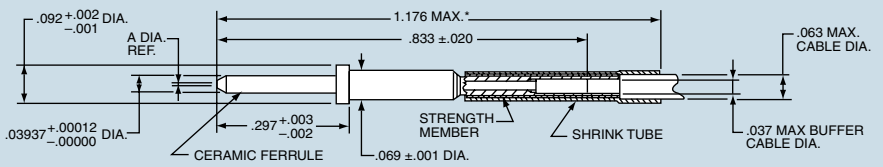
Fiber Size† Core/Cladding Dia (Microns)	Amphenol Part Numbers		A Dia. Ref. (Microns)	Ferrule Hole Tolerance
	Size 20 Socket	Size 20 Pin		
50/125	CF-198080-010	CF-198081-010	127	+3,–0
62.5/125				
100/140	CF-198080-017	CF-198081-017	145	+3,–0

† Additional sizes available upon request: consult Amphenol Aerospace for availability.

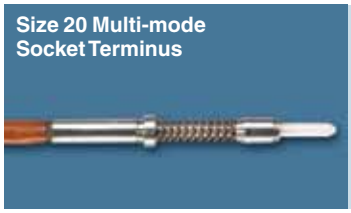
Amphenol® Multi-mode, Size 20 Termini Features:

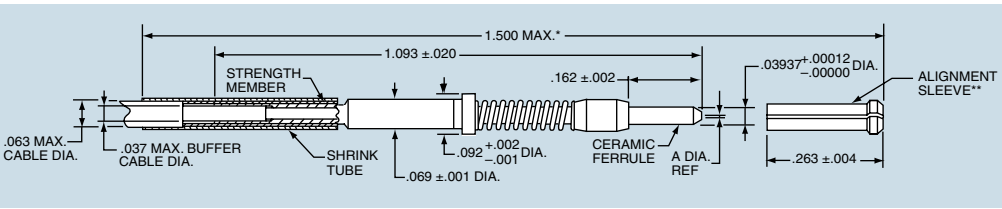
- 1mm precision ceramic ferrules
- Offers increased termini density
- Designed with similar high performance components as size 16 termini
- Maintains fiber optic/electrical hybrid capabilities
- Termination accomplished using epoxy/polish method.

Size 20 Multi-mode Pin Terminus



Size 20 Multi-mode Socket Terminus





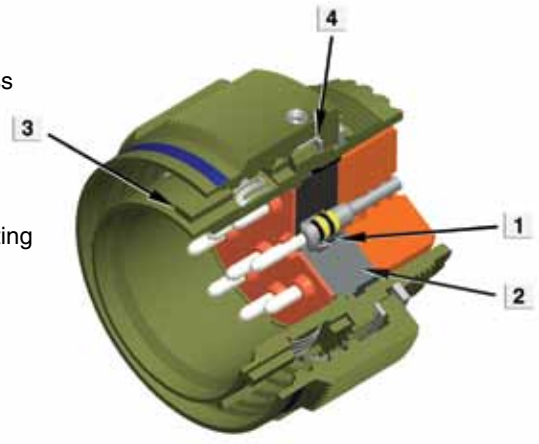
Amphenol® Multi-Channel fiber optic connectors are supplied less termini. Order multi-mode termini by Amphenol part number designation as shown in the chart above. Consult Amphenol Aerospace for further availability.

* Indicates dimension when fully assembled.
** Alignment sleeve shipped unassembled.
All dimensions for reference only.

- Meets or exceeds MIL-DTL-38999 Series III requirements
- EMI Shielding-solid metal-to-metal coupling, grounding fingers, electroless nickel plating, and thicker wall sections provide superior EMI shielding capability of 65dB min. at 10 GHz.
- Termini Protection-recessed pins in this 100% scoop-proof connector minimize potential termini damage
- Corrosion Resistance-shells of stainless steel or cadmium over nickel plating withstand 500 hr. salt spray exposure
- Vibration/Shock-operates under severe high temperature vibration
- Threaded coupling quickly and completely mates in one 360° turn of the coupling nut

Additional, composite connectors features include:

- Lightweight - 17%-70% weight savings
- Increased Corrosion Resistance-olive drab cadmium (175°C) and electroless nickel plating (200°C) both withstand 2000 hours of salt spray exposure.
- Durability-1500 couplings minimum (in reference to connector couplings, not termini)



The illustration above shows the key features of the CF38999. The highest optical performance connector conforming to MIL-DTL-38999

1. *Beryllium-copper retention clip for improved termini stability*
2. *Precision-aligned inserts*
3. *Modified master key*
4. *Integrated wave washer for improved performance in high vibration environments*

MECHANICAL/ENVIRONMENTAL

PARAMETER	PERFORMANCE
Maintenance Aging	MIL-STD-1344 Method 2002
Mating Durability	500 mating cycles
Insert Retention	100 PSI/25 lbs minimum
Sine Vibration	60 G (140-2000 Hz), 4 hours each at ambient, -55 deg C, and +175 deg C
Standard Shock	300 G half-sine, 3 ms duration
High Impact Shock	MIL-S-901 grade A with lightweight fixture
Temperature Life	1000 hours @ high temp rating
Thermal Shock	-55° C to +165° C - 5 cycles

MATERIALS & FINISH CHARACTERISTICS

SHELL MATERIAL/ FINISH	TEMPERATURE RATING (DEG C)	SALT SPRAY RATING (HOURS)	MIL-DTL-38999 SERVICE CLASS
Aluminum/Durmalon	-65 to +175	500	T
Aluminum/electroless nickel	-65 to +200	500	F
Aluminum/olive drab cadmium plate nickel base	-65 to +175	500	W
Stainless steel	-65 to +200	500	K
Composite/electroless nickel	-65 to +200	2000	M
Composite/ olive drab cadmium plate nickel base	-65 to +175	2000	J

Easy Steps to build a part number... Tri-Start Series III

1. Connector Type	2 Material	3 Finish	4. Shell Style	5. Shell Size- Insert Arrangement	6. Contact Type & Key/ Keyway Position
CF–	50	9	0	17-08	P

Amphenol® Multi-Channel fiber optic connectors for use with multi-mode and single mode termini can be ordered by coded part number. Ordering procedure is illustrated by part number CF-509017-08P as shown above:

Step 1. Connector Type

	Designates
CF–	Multi-Channel Fiber Optic Connector

Step 2. Select a Material

	Designates
50	Aluminum shell
60	Composite shell
80	Stainless steel shell

Step 3. Select a Finish

	Designates
4	Electroless nickel plated aluminum, 48 hour salt spray resistance, 200°C
5	Unplated composite
6	Corrosion resistant stainless steel, 500 hour salt spray resistance, 200°C
9	Corrosion resistant olive drab cadmium plate aluminum, 500 hour salt spray resistance, 175°C
D	Designates Durmalon™ (Nickel-PTFE)*
S	Nickel plated stainless steel

Step 4. Select a Shell Style

	Designates
0	Wall mount receptacle
1	Line receptacle
2	Box mount receptacle
5	Straight plug less ground strap
6	Straight plug
7	Jam nut receptacle

Step 5. Select a Shell Size – Insert Arrangement from proceeding pages.

Shell Size & Insert Arrangement are on page 194.
First number represents Shell Size, second number is the Insert Arrangement.

Step 6. Select a Contact Type & Key/Keyway Position

Contact Type and Key/Keyway Position
P designates pin contacts
S designates socket contacts
For key/keyway positioning, choose the alternate rotation suffix letter from the chart below.

ALTERNATE POSITION SUFFIX

Alternate Position	Suffix Letter	
	Pins	Sockets
Normal	P	S
A	G	H
B	I	J
C	K	L
D	M	N
E	R	T

For more information on key/keyway rotation, see the Series III MIL-DTL-38999 Section.

*Durmalon is a trademark of Amphenol. For more information on Durmalon see page 5.

Fiber optic termini can be accommodated in any size 16 or size 20 contact cavity of MIL-DTL-38999 Series III type connector insert patterns, as listed in the following chart. For availability of fiber type, either multi-mode or single mode, see note at bottom of chart.

Shell Size/ Arrangement	Total Contacts	Contact Size							
		22D	Optic Termini Availability*		12	12 (Coax)	10 (Power)	8 (Coax)	8 (Twinax) ✦
			20	16					
09-94	2		2						
09-98	3		3						
11-02	2			2					
11-05	5		5						
11-98	6		6						
11-99	7		7						
13-04	4			4					
13-08	8		8						
13-13	4			2**	2				
13-98	10		10						
15-05	5			5					
15-15	15		14	1					
15-18	18		18						
15-19	19		19						
15-97	12		8	4					
17-08	8			8					
17-26	26		26						
17-99	23		21	2					
19-11	11			11					
19-28	28		26	2					
19-32	32		32						
21-16	16			16					
21-29	27		19	4	4				
21-39	39		37	2					
21-41	41		41						
23-21	21			21					
23-53	53		53						
23-54	53	40		9	4				
23-55	55		55						
25-04	56		48	8					
25-11***	11		2				9		
25-20***	30		10	13		4			3
25-24	24			12	12				
25-26	25		16		5			4	
25-29	29			29					
25-37	37			37					
25-41	41	22	3	11		2			3
25-43	43		23	20					
25-46	46		40	4				2†	
25-61	61		61						
25-90	46		40	4					2
25-F4	66	49		13	4				

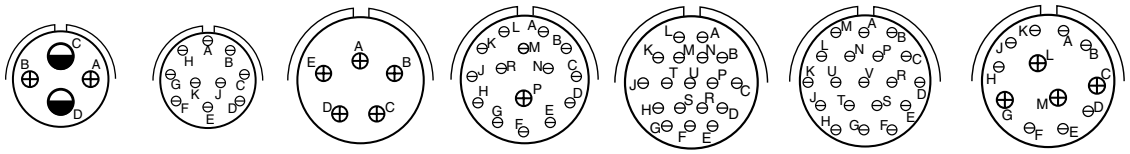
* Size 16 multi-mode and single mode fiber optic termini are readily available. For size 20 multi-mode termini consult Amphenol Aerospace for availability.
** Two size 16 contacts dedicated to fiber optics.
***For use in MIL-STD-1760 applications. See 38999 Series III section in this catalog.
† For RG180/U and RG195/U cables only. Contact Amphenol for other cable applications.
✦ Size 8 coax and Twinax are interchangeable.
For service ratings and performance of electrical contacts see 38999 Series III section in this catalog.

Multi-Channel Fiber Optic Circular
(CF38999 Connector) Insert Arrangements

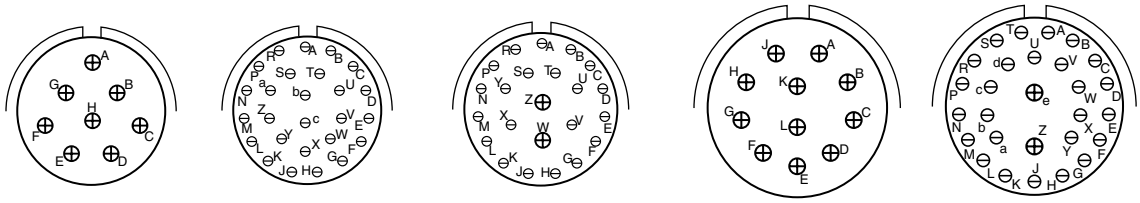
Amphenol Aerospace

Front face of pin inserts illustrated

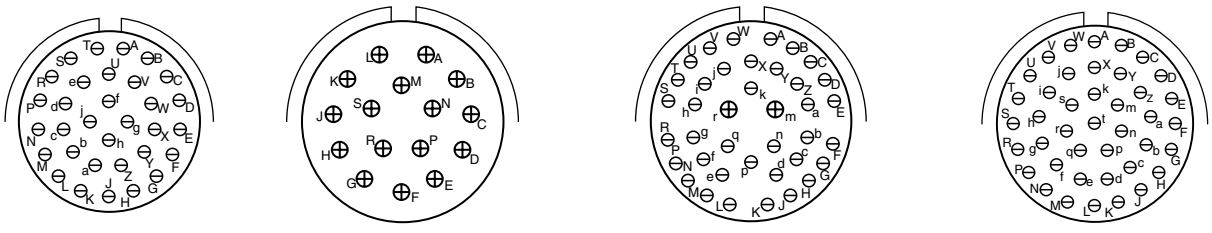
Insert Arrangement	09-94	09-98	11-02	11-05	11-98	11-99	13-04	13-08
Number of Contacts	2	3	2	5	6	7	4	8
Contact Size	20	20	16	20	20	20	16	20



Insert Arrangement	13-13		13-98	15-05	15-15		15-18	15-19	15-97	
Number of Contacts	2	2	10	5	14	1	18	19	8	4
Contact Size	16	12	20	16	20	16	20	20	20	16
	Dedicated to Fiber Optics									



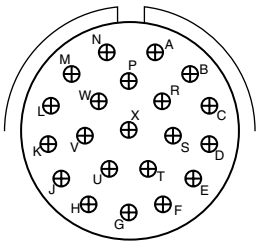
Insert Arrangement	17-08	17-26	17-99		19-11	19-28	
Number of Contacts	2	26	21	2	11	26	2
Contact Size	16	20	20	16	16	20	16

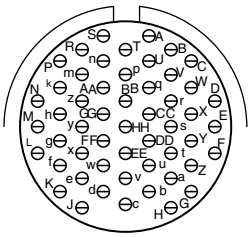


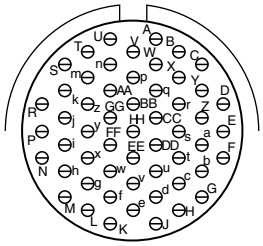
Insert Arrangement	19-32	21-16	21-39		21-41
Number of Contacts	32	16	37	2	41
Contact Size	20	16	20	16	20

CONTACT LEGEND 8 10 12 16 20 22D

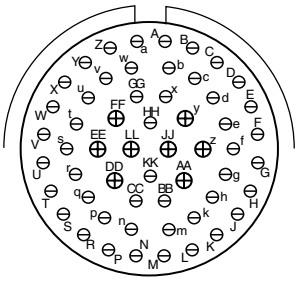
Front face of pin inserts illustrated

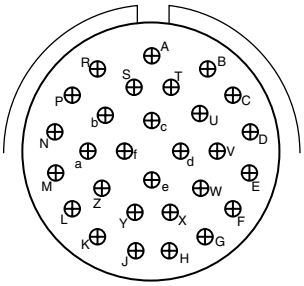


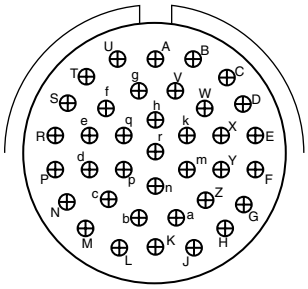




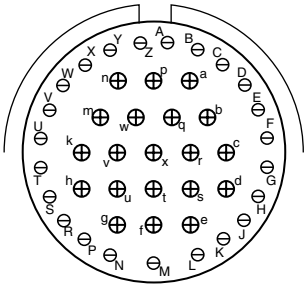
Insert Arrangement	23-21	23-53	23-55
Number of Contacts	21	53	55
Contact Size	16	20	20

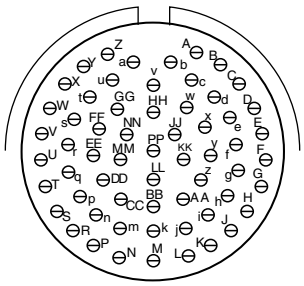






Insert Arrangement	25-04		25-29	25-37
Number of Contacts	48	6	29	37
Contact Size	20	16	16	16





Insert Arrangement	25-43		25-61
Number of Contacts	23	20	61
Contact Size	20	16	20

***For use in MIL-STD-1760 applications. See 38999 Series III section in this catalog.
† 12 Coax Contacts can be Matched Impedance or Power

CONTACT LEGEND 8 10 12 16 20 22D

TRI-START™ METAL AND COMPOSITE CONNECTORS

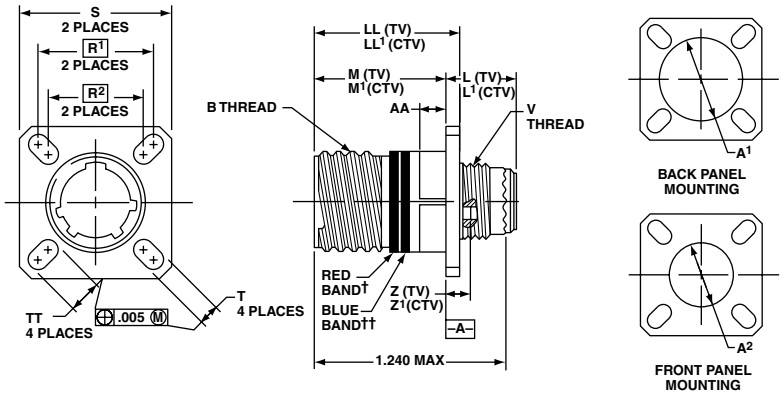
Wall Mount Receptacle with Fiber Optics shell style 0

For complete part number,
see how to order, page 193.

† Red Band indicates fully mated
†† Blue band indicates rear release contact retention system

☐ Designates true position dimensioning

All dimensions for reference only



Shell Size	MS Shell Size Code	B Thread Class 2A 0.1P-0.3L-TS (Plated)	L Max. (TV)	L1 Max. (CTV)	M +.000 –.005 (TV)	M1 +.000 –.005 (CTV)	R1	R2	S Max.	T +.008	V Thread Metric	Z Max. (TV)	Z1 Max. (CTV)	A1 Dia. Back Panel Mount	A2 Dia. Front Panel Mount	AA Max. Panel Thickness	LL +.006 –.000 (TV)	LL1 ±.005 (CTV)	TT ±.008
9	A	.6250	.469	.514	.820	.773	.719	.594	.948	.128	M12X1-6g	.153	.198	.650	.510	.234	.905	.908	.216
11	B	.7500	.469	.514	.820	.773	.812	.719	1.043	.128	M15X1-6g	.153	.198	.800	.620	.234	.905	.908	.194
13	C	.8750	.469	.514	.820	.773	.906	.812	1.137	.128	M18X1-6g	.153	.198	.910	.740	.234	.905	.908	.194
15	D	1.0000	.469	.514	.820	.773	.969	.906	1.232	.128	M22X1-6g	.153	.198	1.040	.900	.234	.905	.908	.173
17	E	1.1875	.469	.514	.820	.773	1.062	.969	1.323	.128	M25X1-6g	.153	.198	1.210	1.010	.234	.905	.908	.194
19	F	1.2500	.469	.514	.820	.773	1.156	1.062	1.449	.128	M28X1-6g	.153	.198	1.280	1.130	.234	.905	.908	.194
21	G	1.3750	.500	.545	.790	.741	1.250	1.156	1.575	.128	M31X1-6g	.183	.228	1.410	1.250	.204	.905	.904	.194
23	H	1.5000	.500	.545	.790	.741	1.375	1.250	1.701	.154	M34X1-6g	.183	.228	1.530	1.360	.204	.905	.904	.242
25	J	1.6250	.500	.545	.790	.741	1.500	1.375	1.823	.154	M37X1-6g	.183	.228	1.660	1.470	.204	.905	.904	.242

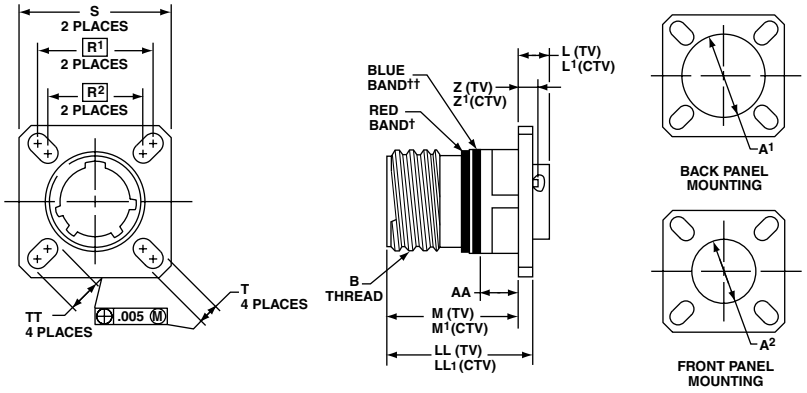
Box Mount Receptacle with Fiber Optics shell style 2

For complete part number,
see how to order, page 193.
Consult Amphenol Aerospace for availability of composite box mount receptacles.

† Red Band indicates fully mated
†† Blue band indicates rear release contact retention system

☐ Designates true position dimensioning

All dimensions for reference only

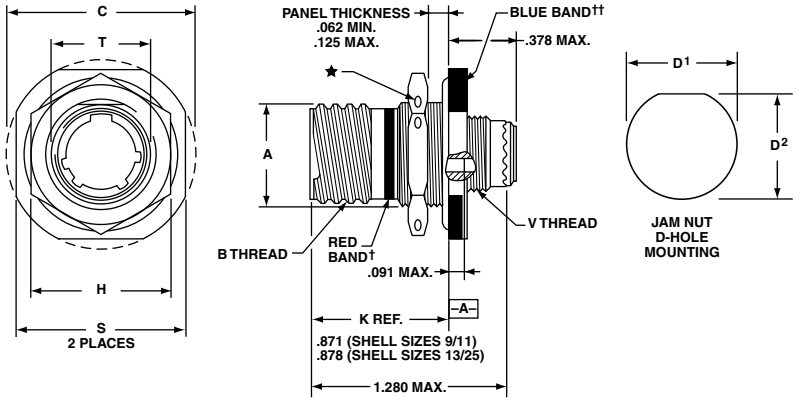


Shell Size	MS Shell Size Code	B Thread Class 2A 0.1P-0.3L-TS (Plated)	L Max. (TV)	L1 Max. (CTV)	M +.000 –.005 (TV)	M1 +.000 –.005 (CTV)	R1	R2	S Max	T +.008	Z Max. (TV)	Z1 Max. (CTV)	A1 Dia. Back Panel Mount	A2 Dia. Front Panel Mount	AA Max. Panel Thickness	LL +.006 –.000 (TV)	LL1 ±.005 (CTV)	TT ±.008
9	A	.6250	.205	.250	.820	.773	.719	.594	.948	.128	.153	.198	.650	.510	.234	.905	.908	.216
11	B	.7500	.205	.250	.820	.773	.812	.719	1.043	.128	.153	.198	.800	.620	.234	.905	.908	.194
13	C	.8750	.205	.250	.820	.773	.906	.812	1.137	.128	.153	.198	.910	.740	.234	.905	.908	.194
15	D	1.0000	.205	.250	.820	.773	.969	.906	1.232	.128	.153	.198	1.040	.900	.234	.905	.908	.173
17	E	1.1875	.205	.250	.820	.773	1.062	.969	1.323	.128	.153	.198	1.210	1.010	.234	.905	.908	.194
19	F	1.2500	.205	.250	.820	.773	1.156	1.062	1.449	.128	.153	.198	1.280	1.130	.234	.905	.908	.194
21	G	1.3750	.235	.280	.790	.741	1.250	1.156	1.575	.128	.183	.228	1.410	1.250	.204	.905	.904	.194
23	H	1.5000	.235	.280	.790	.741	1.375	1.250	1.701	.154	.183	.228	1.530	1.360	.204	.905	.904	.242
25	J	1.6250	.235	.280	.790	.741	1.500	1.375	1.823	.154	.183	.228	1.660	1.470	.204	.905	.904	.242

TRI-START™ METAL AND COMPOSITE CONNECTORS

Jam Nut Receptacle with Fiber Optics shell style 7

For complete part number, see how to order, page 193.



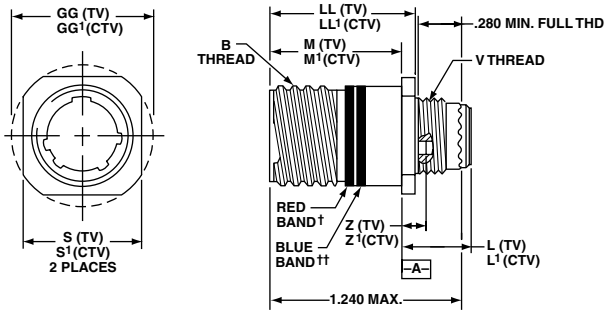
† Red Band indicates fully mated
†† Blue band indicates rear release contact retention system

★ .059 dia. min. 3 lockwire holes
Formed lockwire hole design (6 holes) is optional
All dimensions for reference only

Shell Size	MS Shell Size Code	A• +.000 –.010	B Thread Class 2A 0.1P-0.3L-TS (Plated)	C Max.	D¹ +.010 –.000	D² +.000 –.010	H Hex +.017 –.016	S ±.010	T +.010 –.000	V Thread Metric
9	A	.669	.6250	1.199	.700	.670	.875	1.062	.697	M12X1-6g
11	B	.769	.7500	1.386	.825	.770	1.000	1.250	.822	M15X1-6g
13	C	.955	.8750	1.511	1.010	.955	1.188	1.375	1.007	M18X1-6g
15	D	1.084	1.0000	1.636	1.135	1.085	1.312	1.500	1.134	M22X1-6g
17	E	1.208	1.1875	1.761	1.260	1.210	1.438	1.625	1.259	M25X1-6g
19	F	1.333	1.2500	1.949	1.385	1.335	1.562	1.812	1.384	M28X1-6g
21	G	1.459	1.3750	2.073	1.510	1.460	1.688	1.938	1.507	M31X1-6g
23	H	1.575	1.5000	2.199	1.635	1.585	1.812	2.062	1.634	M34X1-6g
25	J	1.709	1.6250	2.323	1.760	1.710	2.000	2.188	1.759	M37X1-6g

Line Receptacle with Fiber Optics shell style 1

For complete part number, see how to order, page 193.



† Red Band indicates fully mated
†† Blue band indicates rear release contact retention system
All dimensions for reference only

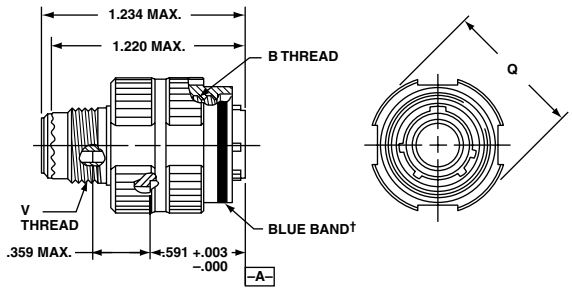
Shell Size	MS Shell Size Code	B Thread 0.1P-0.3L-TS-2A (Plated)	L Max. (TV)	L¹ Max. (CTV)	M +.000 –.005 (TV)	M¹ +.000 –.005 (CTV)	S ±.010 (TV)	S¹ ±.010 (CTV)	V Thread Metric	Z Max. (TV)	Z¹ Max. (CTV)	GG Dia. ±.010 (TV)	GG¹ Dia. ±.010 (CTV)	LL +.006 –.000 (TV)	LL¹ ±.005 (CTV)
9	A	.6250	.469	.514	.820	.773	.675	.635	M12X1-6g	.153	.198	.812	.699	.905	.908
11	B	.7500	.469	.514	.820	.773	.800	.765	M15X1-6g	.153	.198	.905	.875	.905	.908
13	C	.8750	.469	.514	.820	.773	.925	.885	M18X1-6g	.153	.198	1.093	1.007	.905	.908
15	D	1.0000	.469	.514	.820	.773	1.050	1.100	M22X1-6g	.153	.198	1.219	1.140	.905	.908
17	E	1.1875	.469	.514	.820	.773	1.238	1.197	M25X1-6g	.153	.198	1.375	1.229	.905	.908
19	F	1.2500	.469	.514	.820	.773	1.300	1.260	M28X1-6g	.153	.198	1.469	1.380	.905	.908
21	G	1.3750	.500	.545	.790	.741	1.425	1.385	M31X1-6g	.183	.228	1.625	1.493	.905	.904
23	H	1.5000	.500	.545	.790	.741	1.550	1.510	M34X1-6g	.183	.228	1.750	1.626	.905	.904
25	J	1.6250	.500	.545	.790	.741	1.675	1.635	M37X1-6g	.183	.228	1.875	1.777	.905	.904

TRI-START™ METAL AND COMPOSITE CONNECTORS

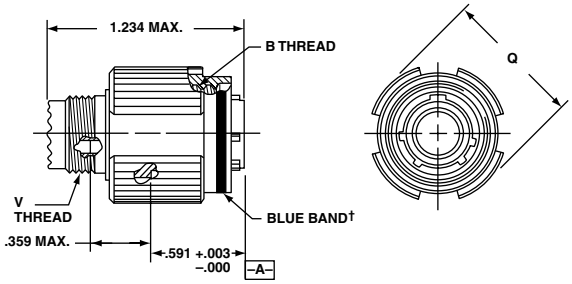
Straight Plug with Fiber Optics shell style 6

For complete part number, see how to order, page 193.

METAL



COMPOSITE



† Blue band indicates rear release contact retention system

Shell Size	MS Shell Size Code	B Thread 0.1P-0.3L-TS-2B (Plated)	Q Dia. Max.	V Thread Metric
9	A	.6250	.858	M12X1-6g
11	B	.7500	.984	M15X1-6g
13	C	.8750	1.157	M18X1-6g
15	D	1.0000	1.280	M22X1-6g
17	E	1.1875	1.406	M25X1-6g
19	F	1.2500	1.516	M28X1-6g
21	G	1.3750	1.642	M31X1-6g
23	H	1.5000	1.768	M34X1-6g
25	J	1.6250	1.890	M37X1-6g

- Approved for use in JSF/F35 applications
- Precision ceramic ferrules which precisely position the fiber within the termini
- Precision ceramic alignment sleeves ensure accurate fiber-to-fiber alignment
- Socket has threaded protective shroud with anti-rotation key, manufactured from rugged PEEK™ material, provides protection for the ceramic alignment sleeve
- Stainless steel termini bodies and springs

Order Information for Fiber Optic Pin

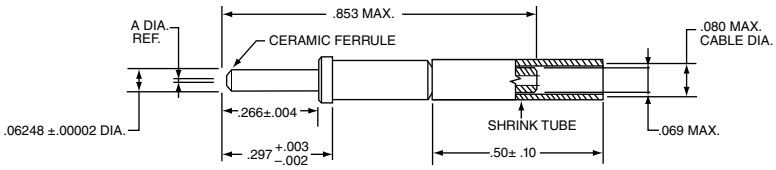
	Amphenol Part No.	Fiber Size Core/Cladding	A Dia. Ref. (Microns)	Ferrule Hole Tolerance
JSFC18-1	CF-198142-25A	9/125	125.5	+1,-0
JSFC18-2	CF-198142-126	50/125	126	+1,-0
JSFC18-3	CF-198142-053	200/230	236	+4,-0

Ordering Information for Fiber Optic Socket

	Amphenol Part No.	Fiber Size Core/Cladding	A Dia. Ref. (Microns)	Ferrule Hole Tolerance
JSFC17-1	CF-198143-25A	9/125	125.5	+1,-0
JSFC17-2	CF-198143-126	50/125	126	+1,-0
JSFC17-3	CF-198143-053	200/230	236	+4,-0

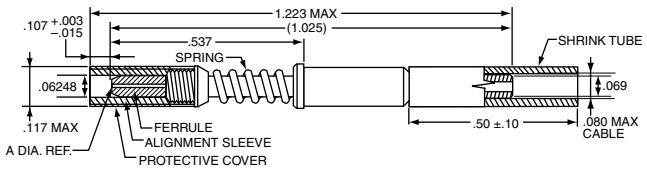
CF-198142-XXX
JSFC18-X

Size 16 Pin Terminus



CF-198143-XXX
JSFC17-X

Size 16 Socket Terminus



MECHANICAL/ENVIRONMENTAL

PARAMETER	PERFORMANCE
Cable pull-out force	22 lbs for 1 minute
Mating durability	500 cycles
Shock - high impact	MIL-S-901 Grade A, Type B, Class I
Shock - half sine pulse	300 g, 3 ms duration
Vibration - sine	60 g, 36 cycles
Vibration - random	49.5 g rms
Vibration - random at temperature	41.7 g rms @125 deg C
Salt spray	48 hours direct exposure @ 35 deg C
Thermal shock	-55 deg C to +165 deg C, 5 cycles
Temperature Life	165 deg C for 1000 hours

MATERIALS LIST

COMPONENT	MATERIAL
Ferrule	Zirconia
Alignment sleeve	Zirconia
Termini body	Stainless Steel – AMS 5514
Spring	Stainless Steel – AMS 5678
Alignment sleeve shroud	PEEK™
Heat shrink	Kynar, MIL-I-23053/8

JSFC15 Receptacle /JSF16 Plug Connectors

How to Order

- Approved for use in JSF/F35 applications
- Based on Amphenol® Composite Tri-Start, Qualified to MIL-DTL-38999, Rev. J.
- Increased Corrosion Resistance-nickel plating (200°C) both withstand 2000 hours of salt spray exposure.
- Durability-1500 couplings minimum (in reference to connector couplings, not termini)
- Termini Protection-recessed pins in this 100% scoop-proof connector minimize potential termini damage
- Vibration/Shock-operates under severe high temperature vibration
- Threaded coupling quickly and completely mates in one 360° turn of the coupling nut

JSFC15 Receptacle and JSFC16 Fiber Optic Plug

MECHANICAL/ENVIRONMENTAL

PARAMETER	PERFORMANCE
Maintenance Aging	MIL-STD-1344 Method 2002
Mating Durability	500 mating cycles
Insert Retention	100 PSI/25 lbs minimum
Sine Vibration	60 G (140-2000 Hz), 4 hours each at ambient, -55 deg C, and +175 deg C
Standard Shock	300 G half-sine, 3 ms duration
High Impact Shock	MIL-S-901 grade A with lightweight fixture
Temperature Life	1000 hours @ high temp rating
Thermal Shock	-55° C to +165° C - 5 cycles

Easy Steps to build a part number... JSFC15 & JSFC16

1. Program Part Number	2. Shell Styles	3. Service Class	4. Shell Size – Insert arrangement	5. Contact Type	6. Alternate Positions
JSFC15	20	M	E – 8	A	N
JSFC16	26	M	E – 8	B	N

Step 1. Select a Connector Type

	Designates
JSFC15	Receptacle circular fiber optic
JSFC16	Plug circular fiber optic

Step 2. Select a Shell Style

	Designates
20	JSFC15 Wall Mount Receptacle
26	JSFC16 Straight Plug

Step 3. Select a Service Class

	Designates
M	Composite, electroless nickel plate

Step 4. Select a Shell Size – Insert Arrangement

Shell Sizes are MIL-DTL-38999, Series III, plus newer High Density Insert Arrangements

Shell Size	Insert Arrangement
B – (11)	2
C – (13)	4
D – (15)	5
E – (17)	8

Shell Size	Insert Arrangement
F – (19)	11
G – (21)	16
H – (23)	21
J – (25)	29
J – (25)	37

Step 5. Select a Contact Type

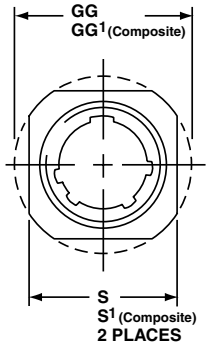
	Designates
A	Pin contacts
B	Socket contacts

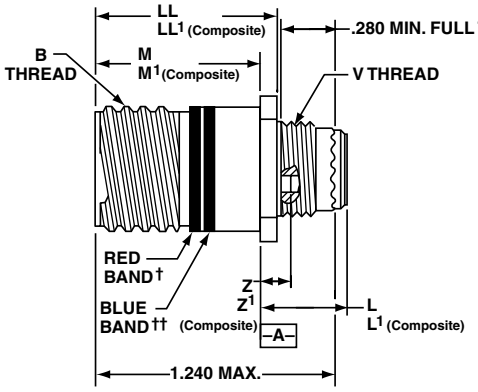
Step 6. Select an Alternate Position

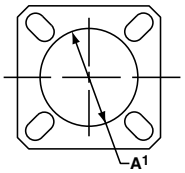
A, B, C, D, E, N for normal

JSFC15
Wall Mount Receptacle with Fiber Optics
Shell Style 20

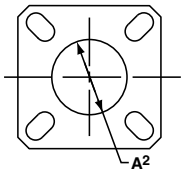
For complete part number see how to order, page 201







BACK PANEL MOUNTING



FRONT PANEL MOUNTING

† Red Band indicates fully mated
†† Blue band indicates rear release contact retention system

☐ Designates true position dimensioning

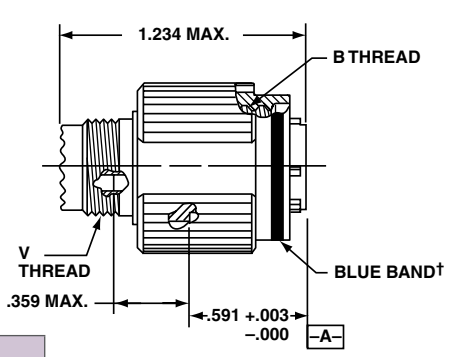
All dimensions for reference only

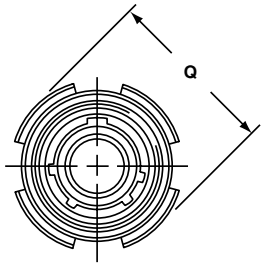
Shell Size	MS Shell Size Code	B Thread Class 2A 0.1P-0.3L-TS (Plated)	L Max. (TV)	L1 Max. (CTV)	M +.000 –.005 (TV)	M1 +.000 –.005 (CTV)	R1	R2	S Max.	T +.008	V Thread Metric	Z Max. (TV)	Z1 Max. (CTV)	A1 Dia. Back Panel Mount	A2 Dia. Front Panel Mount	AA Max. Panel Thickness	LL +.006 –.000 (TV)	LL1 ±.005 (CTV)	TT ±.008
9	A	.6250	.469	.514	.820	.773	.719	.594	.948	.128	M12X1-6g	.153	.198	.650	.510	.234	.905	.908	.216
11	B	.7500	.469	.514	.820	.773	.812	.719	1.043	.128	M15X1-6g	.153	.198	.800	.620	.234	.905	.908	.194
13	C	.8750	.469	.514	.820	.773	.906	.812	1.137	.128	M18X1-6g	.153	.198	.910	.740	.234	.905	.908	.194
15	D	1.0000	.469	.514	.820	.773	.969	.906	1.232	.128	M22X1-6g	.153	.198	1.040	.900	.234	.905	.908	.173
17	E	1.1875	.469	.514	.820	.773	1.062	.969	1.323	.128	M25X1-6g	.153	.198	1.210	1.010	.234	.905	.908	.194
19	F	1.2500	.469	.514	.820	.773	1.156	1.062	1.449	.128	M28X1-6g	.153	.198	1.280	1.130	.234	.905	.908	.194
21	G	1.3750	.500	.545	.790	.741	1.250	1.156	1.575	.128	M31X1-6g	.183	.228	1.410	1.250	.204	.905	.904	.194
23	H	1.5000	.500	.545	.790	.741	1.375	1.250	1.701	.154	M34X1-6g	.183	.228	1.530	1.360	.204	.905	.904	.242
25	J	1.6250	.500	.545	.790	.741	1.500	1.375	1.823	.154	M37X1-6g	.183	.228	1.660	1.470	.204	.905	.904	.242

JSFC16
Straight Plug with Fiber Optics
Shell Style 26

For complete part number see how to order, page 201

COMPOSITE





† Blue band indicates rear release contact retention system

All dimensions for reference only

Shell Size	MS Shell Size Code	B Thread 0.1P-0.3L-TS-2B (Plated)	Q Dia. Max.	V Thread Metric
9	A	.6250	.858	M12X1-6g
11	B	.7500	.984	M15X1-6g
13	C	.8750	1.157	M18X1-6g
15	D	1.0000	1.280	M22X1-6g
17	E	1.1875	1.406	M25X1-6g
19	F	1.2500	1.516	M28X1-6g
21	G	1.3750	1.642	M31X1-6g
23	H	1.5000	1.768	M34X1-6g
25	J	1.6250	1.890	M37X1-6g

ARINC 801 Termini

Designed for use in ARINC 801 Fiber Optic Connectors

Ordering Information for ARINC 801 Termini for ARINC 801 Connectors

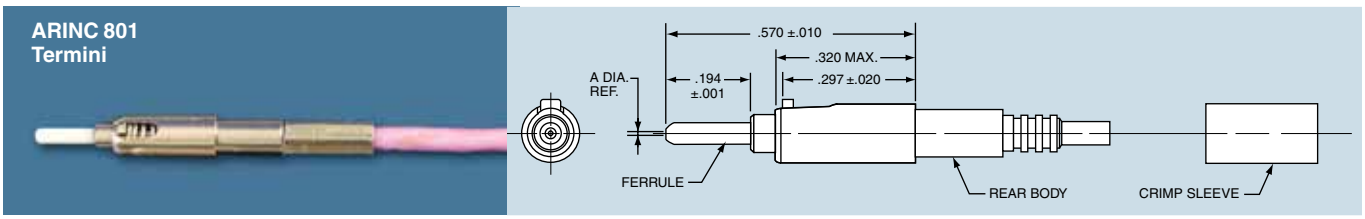
Amphenol ARINC 801 Termini Part Number	A Dia. Ref	Ferrule Hole Tolerance
CF-198148-126	126	+1, -0
CF-198148-128	128	+2, -0

Amphenol® ARINC 801 Termini Features:

- Designed for use in Amphenol ARINC 801 fiber optic connectors - manufactured to comply with ARINC 801.
- Genderless terminus allows for use on both sides of a connector
- Alignment sleeves are contained in a separate carrier which is removable for easier end-face cleaning
- Precision ceramic ferrules and sleeves ensure accurate fiber-to-fiber alignment
- Keyed to provide anti-rotation
- Available with both PC and APC end-face finishes
- Terminus body is crimped to the cable providing a "Pull-Proof" advantage

Amphenol ARINC fiber optic connectors are supplied less contacts. Order ARINC 801 termini by Amphenol part number designation as shown in the chart at right. Consult Amphenol, Sidney, NY for further availability.

See page 204 for information on ARINC 801 termini in circular 38999 connectors.



All dimensions for reference only.

OPTICAL / MECHANICAL / ENVIRONMENTAL

Parameter	Performance
Insertion Loss (850 nm)	0.30 dB max., 0.15 dB typical (multi-mode)
Return Loss (850 nm)	–20 dB max., – 40 dB typical (multi-mode)
Thermal Cycling	EIA 364-032D, Test condition VII (–55C to +100C; 5 cycles)
Altitude Immersion	TIA/EIA-455-15
Temperature Life	TIA/EIA-455-4 (100C for 1000 hours)
Vibration	TIA/EIA-455-11 (condition VI-G, eight hrs. per axis)
Mechanical Shock	TIA/EIA-455-14, Condition D
Humidity	TIA/EIA-455-5
Salt Spray	EIA-364-026B, Condition C (500 hours)
Fluid Immersion	Standard Aerospace Fluids

TERMINI COMPONENTS / MATERIALS

Component	Material
Outer body	Stainless Steel
Spring	Stainless Steel, passivated
Ferrule	Zirconia Ceramic

ORDERING INFORMATION ARINC 801 TERMINI

Amphenol ARINC 801 Termini Part Number	A Dia. Ref.	Ferrule Hole Tolerance
CF-198148-126	126	+1, –0
CF-198148-128	128	+2, –0

ARINC 801 Inserts within Tri-Start Connectors

Amphenol® ARINC 801 Connector:

Amphenol now offers a multi-channel circular connector that complies with the ARINC specification. This connector, available in straight plug and wall mount receptacle, uses the ARINC 801 ceramic termini described on page 203.

The features of the ARINC 801 connector include:

- Uses precision ARINC 801 fiber optic termini (typical multi-mode insertion loss is less than 0.15 dB).
- Removable alignment sleeve insert for easy cleaning of fiber optic termini.
- Three stages of alignment: shell-to-shell keys, guide pins and ceramic alignment sleeves.
- Includes all of the features of standard D38999 straight plug and wall mount receptacle shells (refer to page 197 for shell dimensions).
  - Scoop-proof design
  - Option for alternate keys and keyways
  - Rear accessory threads
  - Standard insertion/extraction tools (M81969/14-03)

Easy Steps to build a part number... ARINC 801 Connectors

1. Connector Type	2. Connector Series	3. Shell Finish	4. Shell Style	5. Shell Size – Insert arrangement	6. Insert Type & Key/Keyway Position
CF	5A	4	6	11-02	N

Step 1. Select a Connector Type

CF–	Multi-Channel Fiber Optic Connector

Step 2. Select a Shell Series

	Designates
5A	Aluminum
6A	Composite

Step 3. Select a Shell Finish

	Designates
4	Electroless Nickel
9	Olive drab cadmium
D	Durmalon™* (Nickel-PTFE) (Aluminum only)

Step 4. Select a Shell Style

	Designates
0	Wall mount receptacle ARINC 801
6	Straight plug ARINC 801

Step 5. Select a Shell Size – Insert Arrangement

See available insert arrangements for ARINC 801 connectors below.

Step 6. Insert Type & Key/Keyway Position

Insert Type and Keyway Position
P designates pin insert (shell style 0 only)
S designates socket insert (shell style 6 only)
For keyway positioning, choose the alternate rotation suffix from the chart at right.

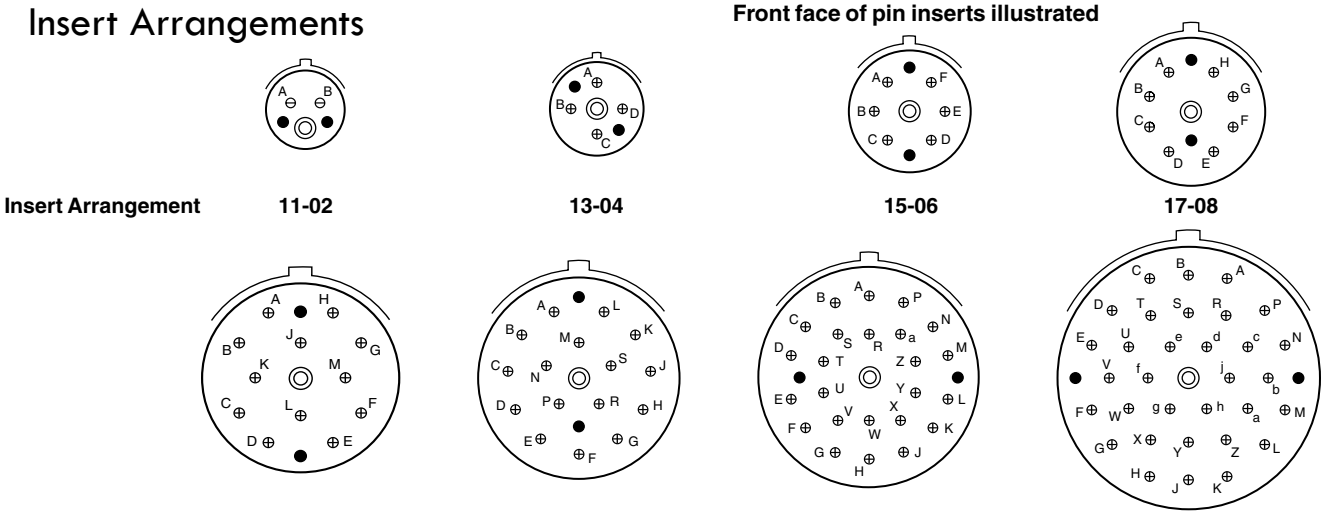
Alternate Position
Normal
A
B
C
D
E

For more information on key/keyway rotation, see the Series III MIL-DTL-38999 section.

* Durmalon is a trademark of Amphenol Aerospace. For more information on Durmalon go to page 5. Other finishes available; please contact Amphenol Aerospace for more information.

Insert Arrangements

Front face of pin inserts illustrated



MT Assembly Kits & Tools

Male and Female Ferrules, for Higher Density

Features/How to Order

MT Ferrule Fiber Optic Termini

Designed for use in MT38999 Connectors

Ordering Information for MT Assembly Kits and Tools

MT Male Assembly Kit (flat ribbon)**	CF-198136-000
MT Female Assembly (flat ribbon)**	CF-198137-000
MT Kit Assembly Tool	11-100000-000
MT Contact Removal Tool	CF-008025-000

** MT ferrules are not included in the assembly kits

Amphenol® MT (Multi-terminal) Features:

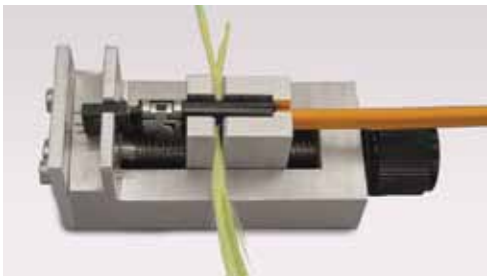
- Designed for use in Amphenol® MT38999 circular connectors and also for rectangular products: printed circuit board interconnects, LRM, VME64 and VITA46 interconnects.
- Male and female ferrules available in either multi-mode or single mode designs.
- Very high density can be achieved in cylindrical connectors:
- Up to 24 fiber channels in a size 11 composite shell
- Up to 96 fiber channels in a size 21 composite shell
- Amphenol supplies MT termini assemblies in kits, minus the MT ferrule. MT ferrules that meet the IEC1754-5 specification are recommended for use.
- Assembly tool 11-100000-000 is recommended for MT termini assembly into connectors; MT contact removal tool CF-008025-000 is also available.

MT Removal Tool

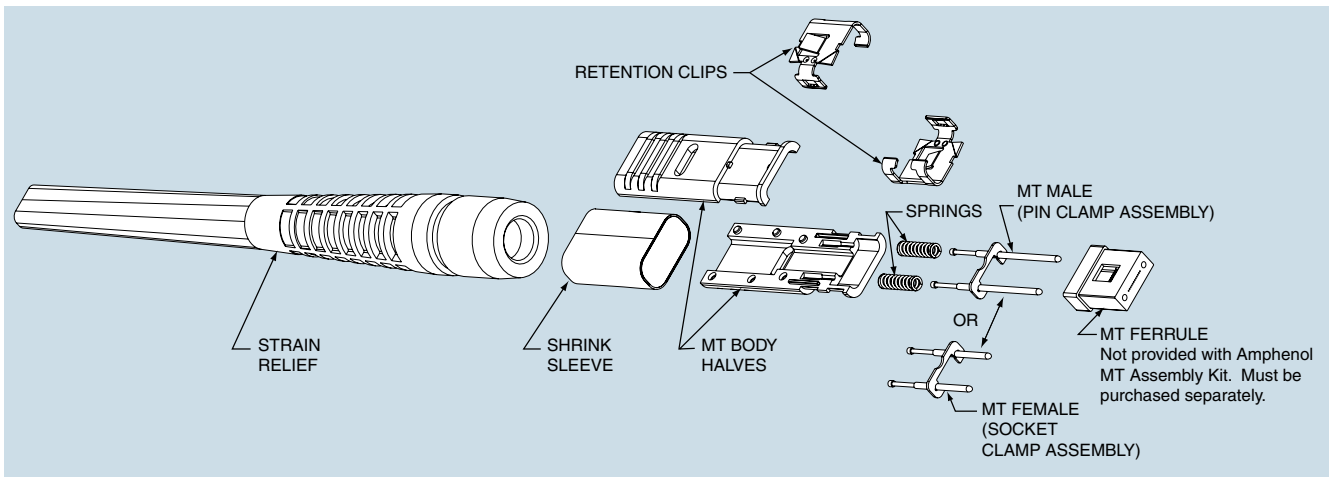
Order Number: CF-008025-000

MT Assembly Tool

Order Number: 11-100000-000



Amphenol® MT Termini Assembly Kit (MT female socket clamp shown)



For information on MT fiber optics in Amphenol rectangular interconnects please contact an Amphenol Sales Person or consult Amphenol Aerospace by calling 1-800-678-0141.

Multi-Channel Fiber Optic Circular

MT38999 Connector with MT Ferrules- How to Order

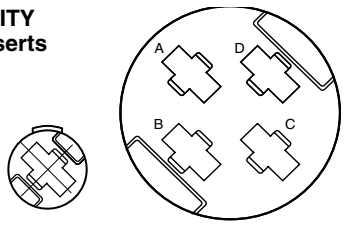
Amphenol offers a multi-channel circular connector with high density MT fiber optics. This connector uses MT ferrules described on page 205.

The features of the MT cylindrical connector include:

- High fiber density in a relatively small circular connector package with all the advantages of the MIL-DTL-38999 Series III connector
- Three levels of alignment provide for precision fiber to fiber interface:
- Shell-to-shell with keying to allow for alternate positions
- Insert plug to insert receptacle
- MT contact guide pins
- Ferrules are available in either 12-fiber or 24-fiber versions, in multi-mode PC, single mode PC, and single mode APC configurations
- 2 arrangements are available as shown at right, shell size 11 with one ferrule, and shell size 21 with four ferrules

MT38999 Connectors

MT INSERT AVAILABILITY
Front face of socket inserts illustrated



Insert Arrangement	11-1	21-4

Amphenol® MT38999 connectors for use with MT ferrule termini can be ordered by coded part number. Ordering procedure is illustrated by part number CF-699011-01P as shown below:

Easy Steps to build a part number... CF, Tri-Start Series III with Fiber Optics

1. Connector Type	2. Connector Class	3. Terminus Style	4. Shell Finish	5. Shell Style	6. Shell Size– Insert Arrangement	7. Insert Type & Key/ Keyway Position
CF–	6	9	9	0	11- 01	P

Step 1. Select a Connector Type

CF–	Multi-Channel Fiber Optic Connector

Step 2. Select a Connector Class

	Designates
5	Aluminum
6	Composite
8	Stainless Steel

Step 3. Terminus Style

9	MT terminus - Flat ribbon cable

Step 4. Select a Shell Finish

	Designates
4	Electroless nickel
6	Corrosion resistant stainless steel (connector class 8 only)
9	Olive drab cadmium
D	Durmalon™ * (Nickel-PTFE)

* Durmalon is a trademark of Amphenol Aerospace. For more information on Durmalon go to page 5.
Other finishes available; please contact Amphenol Aerospace for more information.

Step 5. Select a Shell Style

	Designates
0	Wall mount receptacle
1	Line receptacle
6	Straight plug
7	Jam nut receptacle

Step 6. Select a Shell Size - Insert Arrangement

Shell Size – Insert Arrg.	Designates
11-01	Shell size 11 – Single cavity
21-04	Shell size 21 – Four Cavity

Step 7. Insert Type & Key/Keyway Position

Insert Type and Keyway Position
P designates pin insert
S designates socket insert
For keyway positioning, choose the alternate rotation suffix from the chart below.

ALTERNATE POSITION SUFFIX

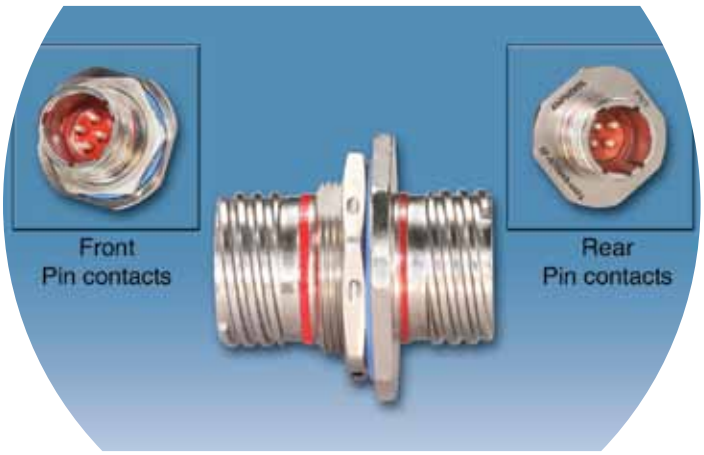
Alternate Position	Suffix Letter	
	Pins	Sockets
Normal	P	S
A	G	H
B	I	J
C	K	L
D	M	N
E	R	T

Fiber Optic Bulkhead Feed-Through

With Size 16 Pin Termini on Both Ends

Amphenol Aerospace

Features/How to Order



Fiber Optic Bulkhead Feed-Through Connector (Special size 16 Pin-Pin Termini Configuration)

Amphenol extends its line of harsh environment fiber optic components with a multi-channel fiber optic feed-through. This feed-through is designed to perform in demanding aerospace environments and any other applications where a high degree of environmental sealing is required between bulkheads.

Fiber Optic Bulkhead Feed-Through Features include:

- Fully compatible with D38999 and Amphenol® CF-series fiber optic connectors with size 16 fiber optic contacts (Consult Amphenol Aerospace for mating information).
- Jam nut style for easy installation
- Available finishes include electroless nickel and olive drab cadmium
- Typical fiber sizes include 50/125 and 62.5/125 multi-mode fiber (Consult Amphenol Aerospace for other fiber types and sizes).

Ordering Information for Fiber Optic Bulkhead Feed-Through Connectors

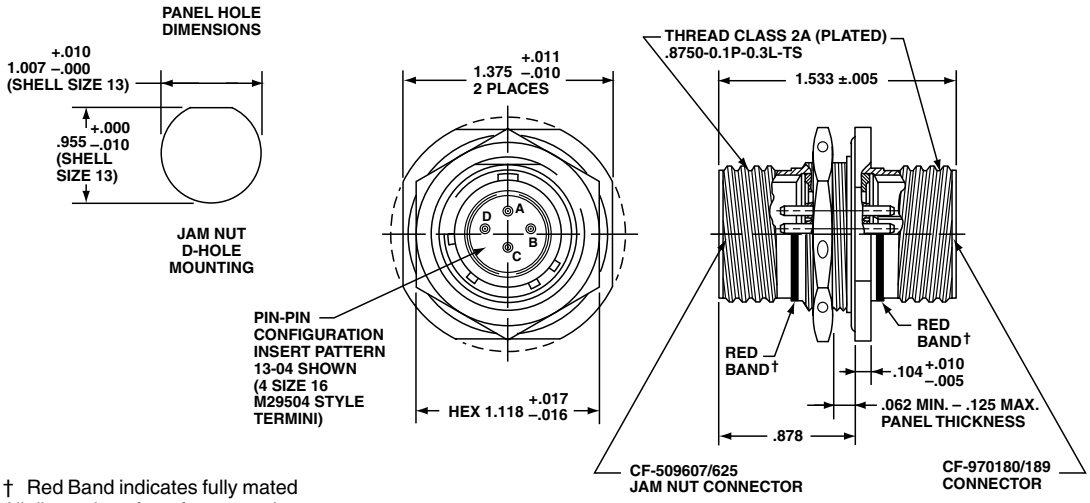
Bulkhead Feed-through Shell Style	Amphenol Part Number	
	Finish	
	Electroless Nickel	OD Cadmium
Jam Nut Receptacle	CF-97024X-YYPA	CF-97019X-YYPA

Shell Size	Insert Arrangements							
	11	13	15	17	19	21	23	25
'X' in part number	2	3	4	5	6	7	8	9
'YY' in part number	02	04	05	08	11	16	21	29

PA suffix - indicates pin with Normal rotation on jam nut end and 'A' rotation (mirror image) on opposite end.

Fiber Optic Bulkhead Feed-Through Connector

Jam Nut Receptacle CF-97024x/CF-97019X



† Red Band indicates fully mated
All dimensions for reference only.

How to Order

ORDERING INFORMATION

Protection Caps

Shell Size	Plastic Protection Caps		MS Metal Protection Caps		
	For Plugs	For Receptacles	MS Shell Size Code	For MS Plugs	For MS Receptacles
9	10-70506-14	10-70500-10	A	D38999/32W9X*	D38999/33W9X*
11	10-70506-16	10-70500-12	B	D38999/32W11X*	D38999/33W11X*
13	10-70500-18	10-70500-14	C	D38999/32W13X*	D38999/33W13X*
15	10-70500-20	10-70500-16	D	D38999/32W15X*	D38999/33W15X*
17	10-70500-22	10-70500-19	E	D38999/32W17X*	D38999/33W17X*
19	10-70500-24	10-70500-20	F	D3899/32W19X*	D38999/33W19X*
21	10-70524-1	10-70500-22	G	D3999/32W21X*	D38999/33W21X*
23	10-70506-28	10-70500-24	H	D38999/32W23X*	D38999/33W23X*
25	10-70500-28	10-70524-1	J	D3899932W25X*	D38999/33W25X*

Sealing Plugs

Sealing Plugs for Unused Contact Cavities		
Contact Size	Commercial No.	Military No.
8 (Coax)	10-482099-8	N/A
8 (Twinax)	T3-4008-59P	N/A
8 (Power)	10-405996-81	MS27488-8-1
10 (Power)	10-576225	N/A
12	10-405996-121	MS27488-12-1
16	10-405996-161	MS27488-16-1
20	10-405996-201	MS27488-20-1
22D	10-405996-41	MS27488-4-1

* To complete order number, replace X with applicable letter as follows:
R - designates eyelet type
N - designates washer type

MS metal protection caps are supplied with service class W which designates corrosion resistant olive drab cadmium plate aluminum.

Protection Caps

Sealing Plugs

Amphenol offers the widest range of accessories for circular connectors conforming to most Military (MIL) specifications.

Please see the backshell section in this catalog or visit www.backshellworld.com for more information.

Backshells

Some Backshells can be used without any additional protection while other types are generally used with heat shrink boots or similar protection/strain relief mechanism depending on specific requirements.

Backshells for Military & Aerospace applications are governed by SAE, AS85049 standard and Amphenol Backshells are designed to meet the requirement of this standard. Amphenol offers additional styles and designs and can support you from concept to product realization to satisfy your unique specifications. Please see the Backshell section in this catalog for more information:

- **Non-Environmental Backshell**
- **Environmental Backshell**
- **Non-Environmental EMI/RFI Backshell**
- **Environmental EMI/RFI Backshell**
- **Shrink Boot Adapter**
- **Crimp Ring Adapter**
- **Band Lock Adapter**
- **SQ Adapter**
- **Quick Clamp**
- **Strain Relief Clamp**
- **Grommet Nut**
- **Lamp Thread Adapter**

Application Tools for Multi-mode Termini

For Use in Multi-Channel Circular Connectors

Amphenol Aerospace

How to Order

The following data includes information pertaining to the application tools which have been established for polishing, inserting and removing multi-mode fiber optic termini within multi-channel connectors. Insertion and removal tools are common to MIL-DTL-38999 size 16 and size 20 tools. Installation instructions L-1262 for multi-mode size 16 and L-2103 for multi-mode size 20 provide proper installation and polishing procedures for these termini. These are available on-line at www.amphenol-aerospace.com, under service instructions. Termination kits, as shown at right, are available for each Amphenol connector family. The kit includes the carrying case, heat gun, crimping and stripping tools and microscope with adapters.

Plastic Insertion/ Removal Tool for Size 16 Multi-mode Termini

Termination Kit

ORDERING INFORMATION

Application Tools for Multi-Channel, Multi-mode Fiber Optic Termini

Contact Size/ Type	Termini Part Number	Hand Polishing Tools*	Machine Polishing Tools		Termination Kit (Includes necessary field termination equipment)
			Amphenol/Buehler Fibrmet*** Polishing Tool Part Number	Amphenol/Buehler Fibrscope*** Adaptor Body Part Number	
16 Multi-mode	Socket CF-198035-( )*** Pin CF-190036-( )***	11-12123 or 11-12195 (grooved for wet polishing)	11-12103	11-12104	CF-8500-1†
20 Multi-mode	Socket CF-198080-( )** Pin CF-198081-( )**	11-12153	N/A	N/A	CF-8500-3††

Insertion Tools

Contact Size/ Type	Plastic Tools (Double ended insertion/removal tool)		Metal Tools			
	MS Part Number	Color	Angle Type		Straight Type Commercial Part Number	Color
			MS Part Number	Commercial Part Number		
16 Multi-mode	M81969/14-03	Blue/White	M81969/8-07	11-8674-16 11-012197-16†††	11-8794-16 11-012198-16†††	Blue
20 Multi-mode	M81969/14-10	Red/Orange	M81969/8-05	11-8674-20	11-8794-16	Red

Removal Tools

Contact Size/ Type	Plastic Tools (Double ended insertion/ removal tool)		Metal Tools				
	MS Part Number	Color	For Unwired Contacts Commercial Part Number	Angle Type		Straight Type Commercial Part Number	Color
				MS Part Number	Commercial Part Number		
16 Multi-mode	M81969/14-03	Blue/White	11-10050-10	M81969/8-08	11-8675-16	11-8795-16	White
20 Multi-mode	M81969/14-10	Red/Orange	11-10050-9	M81969/8-06	11-8675-20	11-8795-20	White

FOR APPLICATION TOOLS FOR SINGLE MODE TERMINI, CONSULT AMPHENOL AEROSPACE.
The M81969/8, 11-8675 and 11-8794 metal contact insertion and removal tools will accommodate wires having the maximum outside diameter of .105 for size 16 and .084 for size 20. When wire diameters exceed this, the plastic tools must be used.

* Single Termini Capability

** To complete order number add fiber size; see ordering information on page 188 for size 16 multi-mode, and page 191 for size 20 multi-mode.

*** Fibrmet and Fibrscope are registered trademarks of Buehler Ltd.

† This includes hand polishing tool 11-12123.

†† This includes hand polishing tool 11-12153.

††† Recommended tool for socket termination insertion.

Fiber Optic Custom Cable Assembly Design and Fabrication

Amphenol's cable assembly expertise dates back to the first industry standard fiber optic connector, over 25 years ago. Our depth of understanding of connector and termini design, and the complete control of connector materials, make Amphenol Fiber Optic cable assemblies one of the best in the industry. Amphenol offers a comprehensive line of single mode and multi-mode cable assemblies in a variety of cable configurations. From simplex jumpers to multi-fiber custom assemblies, Amphenol can design and supply all of your cable needs.

High quality polishing processes have been developed to meet and exceed industry standard specifications for insertion loss, return loss and end-face geometry. All assemblies are designed to intermateability standards for optical and physical performance criteria.

Amphenol can assemble, polish and test many harsh environment and commercial grade connectors including:

- MIL-PRF-29504/4, /5, /14, /15 Style
- HD20
- MTC
- ARINC 801
- Commercial grade connectors: ST, LC, FC, SC

FIBER OPTIC AVAILABILITY

CONNECTOR TYPE	DESCRIPTION
MIL-PRF-29504/4, /5 Style	• 1.6 mm ferrule • Available in single and multi-mode
HD20	• 1mm ferrule • High density termini • Available in multi-mode only
MTC	• MT ferrules for AAO 38999 connectors • High density fiber ribbon (12 and 24 fibers) • Available in single and multi-mode
ARINC 801	• 1.25mm ferrule • Genderless termini • Pull-proof mechanism • Available in single and multi-mode
ST	• 2.5mm ferrule • Bayonet mechanism • Available in simplex only
FC	• 2.5mm ferrule • Screw-on mechanism • Available in single and multi-mode
LC	• 1.25mm ferrule • Push and latch mechanism • Available in single and multi-mode
SC	• 2.5mm ferrule • Snap-in mechanism • Available in single and multi-mode
MT-RJ	• Two-fiber ferrule • Duplex and multi-mode only
MTP and MPO	• MT (Mechanical Transfer) ferrules • Ribbon fiber (12 and 24 fibers)
SMA 905 and SMA 906	• Threaded connections • Simplex only • Multi-mode only

D38999 Fiber Optic Connectors and Cables

ARINC 801 Connectors and Cables

Explosion Proof Amphe-EX™ Connectors and Cables

Connector and cable materials are extensively inspected prior to assembly. Every completed cable assembly receives 100% inspection for both insertion loss and visual defects. Interferometers are used for accurate end-face geometry testing.

You specify the optical and mechanical requirements of the cable assembly and Amphenol's fiber optic application engineers will develop an "end-to-end" interconnect solution. Design creativity, experience and an understanding of harsh environments will ensure a functional and manufacturable design. See the next page for a guide to selecting and specifying a fiber optic cable assembly.

The following criteria should be considered when specifying a fiber optic cable assembly. You may copy this page and fax it to Amphenol Aerospace at 607-563-5157, attention Fiber Optic Design Engineering.

Date _____

Amphenol Salesperson _____

CUSTOMER INFORMATION

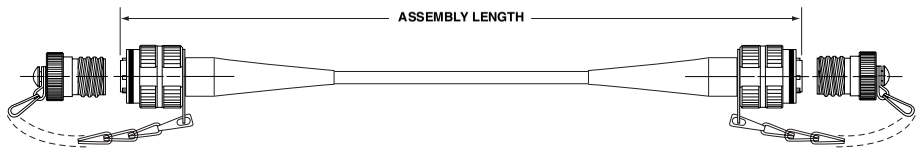
Customer Company Name _____

Engineer Name _____

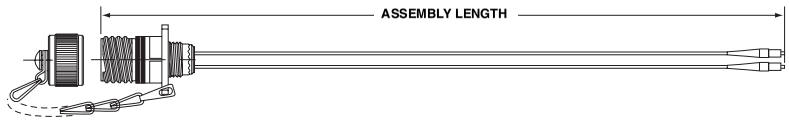
Program _____

Forecast _____

FIBER OPTIC CABLE ASSEMBLY



FIBER OPTIC BREAKOUT ASSEMBLY



COMPONENTS

TERMINI

- ☐ MIL-PREF-29504 Style
  - Pin _____
  - Socket _____
- ☐ ARINC 801
- ☐ MTC
- ☐ HD20
- ☐ Other _____

CONNECTORS - CYLINDRICAL

- ☐ MIL-DTL-38999
- ☐ ARINC 801
- ☐ MTC

CONNECTORS - MATERIAL/FINISH

- ☐ Aluminum/OD Cad
- ☐ Aluminum/Electroless Nickel
- ☐ Aluminum/Durmalon
- ☐ Composite/Electroless Nickel

CONNECTORS - RECTANGULAR

- ☐ Low-mating force, PCB
- ☐ LRM
- ☐ Rack and Panel
- ☐ VME64X
- ☐ VITA-46

ACCESSORIES

- ☐ Backshells/Strain Reliefs
  - ☐ Straight
  - ☐ 90°
- ☐ Sealing Plugs
  - Protection Caps
  - ☐ Plastic
  - ☐ Metal with lanyard

OPERATIONAL CRITERIA

OPTICAL WAVELENGTH

- ☐ 850
- ☐ 1300
- ☐ 1310
- ☐ 1550
- ☐ Other _____

FIBER CORE SIZE

- ☐ 9/125 Single Mode
- ☐ 50/125 Multi-mode
- ☐ 62.5/125 Multi-mode
- ☐ 100/140 Multi-mode
- ☐ Other _____

PERFORMANCE

Insertion Loss _____

Return Loss _____

CABLE ASSEMBLY

Length _____

Tolerance _____

CABLE TYPE

- ☐ Field Tactical
- ☐ LSZH
- ☐ Breakout
- ☐ Distribution
- ☐ Avionics
- ☐ Other _____

ENVIRONMENTAL CRITERIA

Length _____ Tolerance _____

Low Temperature _____ Durability _____

Salt Spray _____

Mechanical Shock _____