

### **Technical Data Sheet**

STRAIGHT JACK RECECPTACLE SMT TYPE - GOLD 0.2 - REEL OF 500

PAGE **1/4** ISSUE 23-02-16A SERIES MMT PART NUMBER **R210408052** 2,7 1 9 5.9  $\bigoplus$ 12 180 8 Bande de couverture (cover tape) All dimensions are in mm. COMPONENTS **MATERIALS** PLATING (µm) **PHOSPHOR BRONZE GOLD 0.2 OVER NICKEL 2** Body Center contact **GOLD 0.2 OVER NICKEL 2** Outer contact **PHOSPHOR BRONZE GOLD 0.2 OVER NICKEL 2** Insulator Gasket Others parts

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# 西安福川电子科技有限公司



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PAGE <b>2/4</b>	ISSUE <b>23-02-16A</b>	SERIES	ммт		PAR	T NUM	IBER R	210408	3052	
PACKAGING PACKAGING										
Standard				Unit		Other				
Standard <b>500</b>				tact us		Contact	us			
Impedance Frequency VSWR Insertion loss RF leakage Voltage rating Dielectric withstal Insulation resistal		50 Ω 0-8 GHz 0,0500 x F( 0.20 √F(0 NA - F(0 170 Veff 500 Veff	z GHz) Maxi GHz) dB Max GHz)) dB Ma f Maxi f mini mini	Hermeti Panel le (i		ature	NVIRONM SPECIFIC		-55/+100 NA NA	°C Atm.cm3/s
MECHANICAL CHARACTERISTICS			CABLE ASSEMBLY							
Center contact re Axial force – M		NA	N mini	Stripping	а	b	С	d	е	f
Axial force – O	0	NA	N mini	mm	0	0	0	0	0	0
Torque  Recommended to Mating Panel nut Clamp nut A/F clamp nut  Mating life Weight		NA	N.cm mini N.cm N.cm N.cm N.cm m.cm	Assemb	ly instructi					
					e cable. Intrir tention		a sheet are th			with the highest mance of the
TOOLING										

Part Number	Description	Hexagon

#### **OTHER CHARACTERISTICS**

accouplt: 18Nmax / desacc.: 7Nmin

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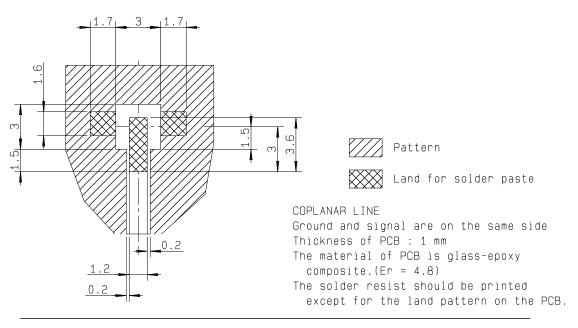
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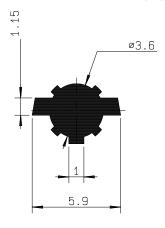
#### MMT SERIES - INFORMATION

ALL DIMENSIONS IN MM



#### ALL DIMENSIONS IN MM

# SHADOW OF MMT RECEPTACLE FOR VIDEO CAMERA



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#### SOLDER PROCEDURE OF MMT RECEPTACLE

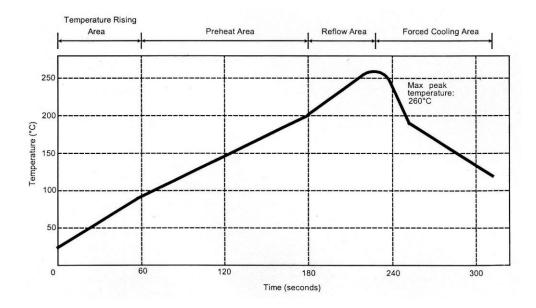
#### IN INDUSTRIAL ENVIRONMENT

1 – Deposition of solder paste Sn Ag4 Cu0.5 on mounting zone by screen printing application. We recommend a Low Residue Solid Flux.

We advise a thickness of 200 microns (7.800 microinches). Verify that the edges of the prined zone are clean.

- 2 Placement of the receptacle on the mounting zone with an automatic machine of « pick and place » type. A video camera is recommanded for positioning of the component. (see page 3) Adhesive agents must not be used on the receptacle.
- 3 Soldering by infra-red reflow.Below, please find the typical profile to use.
- 4 Cleaning of printed circuit boards
- 5 Verification of solder joints and position of the component by visual inspection

Note: The MMT receptacle and the MMT plug must not be mated before completion of this procedure.



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec

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